# ENVIROMAX-2X™ SRB Control/Corrosion Inhibitor /O2 Scavenger /Biocide Product Data



ENVIROMAX-2X™ is a non-cationic, non-oxidizing, non-damaging cost-effective SRB control, water softener, iron control, corrosion inhibitor, paraffin inhibitor and hydrocarbon mobilizer designed to inhibit corrosion up to 149°C (300°F) in downhole, pipeline, and capillary applications or gas injection systems. ENVIROMAX-2X effectively provides biofilm removal and control carbon dioxide and light to moderate hydrogen sulfide production and corrosion and protects against hydrogen embrittlement.

ENVIROMAX-2X is also an effective derusting and descaling additive, scale inhibitor and matrix destabilizer that effectively dissolves and inhibits all carbonate and sulfate scales (magnesium, strontium, calcium, and barium variants). It is a single phase package system with a high affinity natural carbon neutralized corrosion inhibitor package that protects the bare metal once all scale and rust are removed. ENVIROMAX-2X is non-corrosive and environmentally benign, and has high brine and temperature tolerances.

ENVIROMAX-2X is water soluble and the field strength of the product normally achieves protection at doses in the 0.25-0.5 gpt treatment range. Field testing will indicate if you should adjust and dilute accordingly.

### Advantages & Benefits

- ENVIROMAX-2X is non-cationic, non-oxidizing, non-hazardous, naturally derived and non-bioaccumulating.
- ENVIROMAX-2X performs as SRB control, water softener, scale dissolver, scale inhibitor, iron control, anti-foulant, hydrocarbon mobilizer, paraffin inhibitor and corrosion inhibitor.
- ENVIROMAX-2X is normally achieves industry performances at doses in the 0.25-0.5 gpt treatment range depending on TDS, temperature, and contact time.
- ENVIROMAX-2X is fully compatible with a wide variety of other additives, enabling multifunctional fluids and acid treatments to be formulated.

### Cost

ENVIROMAX-2X results in lower operational costs as a result of lower total well costs as a result of higher product operational efficiency, fewer performance problems and less rig time.

### Compatibility

ENVIROMAX-2X is broadly compatible with a wide range of systems and industry agents.

# **Recommended Treatment**

Actual use concentration depends upon severity of contamination and type of corrosion being treated. Continuous treatment ranges from 15 to 50 ppm.

# Handling

For specific instructions refer to SDS information or as illustrated on product containers.

# Packaging

ENVIROMAX-2X is normally packaged in 275/330 gallon totes and 55 gallon drums.

Application	Material Properties
Suitability	ENVIROMAX-2X is non-cationic, non-oxidizing, non-hazardous, naturally derived and non-bioaccumulating SRB control, water softener, scale dissolver, scale inhibitor, iron control, anti-foulant, hydrocarbon mobilizer, paraffin inhibitor and corrosion inhibitor.
Freezing Point / Flash Point	Lower than -25°F (-31°C) / Greater than 212°F (100°C)
% Solubility in Water/Isopropanol/Acid	Soluble/Dispersible/Soluble
Recommended Treatment	0.25-0.50 GPT
pH (neat)	4.5-5.5
Application Temperature Stability	300°F

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